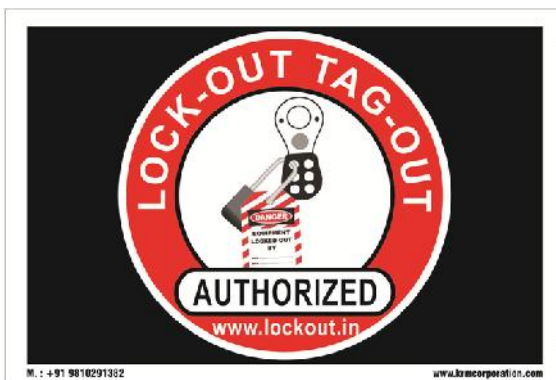




**CE** Certified-KRM **LOTO** - Lockout Tagout + Labels & Signs + Acoustic Seals + **Safety Products**

## KRM LOTO Labels , Signs, Posters

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**TAKE THE TIME**  
**TO LOCK IT OUT!**  
**SAFETY**  
**LASTS**  
**A LIFETIME**

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**LOCKOUT-TAGOUT FOR SAFETY**  
 Lockout Tagout products increase efficiency and safety levels are used in creating a safer worker environment.

1. Identify the type of energy sources used, potential hazards, and all control devices.
2. Notify all affected employees.
3. Turn off all operating controls.
4. Locate all energy sources.
5. Isolate all energy sources by blocking, unloading and venting stored energy as found in springs, hydraulic systems and pneumatic systems.
6. Lock-out all switches and energy controls in the "off" or "safe" position.
7. Test the operating controls. Put all controls in the "on" position. Be sure nobody can get hurt before testing.
8. Return all operating controls to the "off" position.
9. Perform required task.
10. Remove lock-out devices only after the equipment is fully assembled and all affected employees have been notified. Each lockout device must be removed by the person who put it on.

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**LOCK IT TAG IT**

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**WARNING**  
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 ALL MACHINERIES  
 PRIOR TO SERVICING  
 FAILURE TO COMPLY  
 WILL RESULT  
 IN DISCIPLINARY ACTION LOCK

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## KNOW HOW TO LOCK OUT ACCIDENTS!

Make sure that you are trained to De-energize and Lockout the machine. Never give your lock and key to anyone. Always treat equipment as live. Never tamper or remove others' lock. Remember, that Lockout must be done on all energy types.

<p><b>1 Identify the Equipments</b></p> <ul style="list-style-type: none"> <li>Identify the Equipment to be Locked Out</li> <li>Notify the Area Supervisor or Affected employees</li> <li>Notify the Control Room</li> </ul>	<p><b>2 Shut Down the Equipment</b></p> <ul style="list-style-type: none"> <li>Shut down the equipment by using its operating controls</li> <li>Take care that you don't endanger anyone during shutdown</li> <li>Check that equipment has come to a standstill</li> </ul>
<p><b>3 De-energize and Isolate</b></p> <ul style="list-style-type: none"> <li>Switch off all electrical sources</li> <li>Be sure to isolate all energy sources-secondary as well as the main one</li> <li>Secure against movement</li> </ul>	<p><b>4 LockOut and TagOut</b></p> <ul style="list-style-type: none"> <li>Only Authorized personnel should apply proper Lockout Device and Tag</li> <li>All team members must affix individual padlocks for personal safety</li> </ul>
<p><b>5 Register LockOut</b></p> <ul style="list-style-type: none"> <li>Record Reasons of Lockout</li> <li>Record Date, Time and Name of the Person Performing Lockout Job</li> <li>Record the Details of Lockout Devices</li> </ul>	<p><b>6 Test Effectiveness of LockOut</b></p> <ul style="list-style-type: none"> <li>Attempt to Start the equipment by all possible means</li> <li>Verify that the Equipment is Secured against any Movement</li> </ul>
<p><b>7 Mark Danger Zone</b></p> <ul style="list-style-type: none"> <li>Use Proper Notices and Signboards to mark Lockout Zone</li> <li>Use Other Safety Measures as per the job requirement</li> </ul>	<p><b>8 Complete the Task</b></p> <ul style="list-style-type: none"> <li>Perform the Job/ Repairing/Maintenance etc.</li> <li>Keep Locked Out Until the Task is Complete</li> <li>Remove Lookouts Safely after the completion of job</li> <li>Check and Re-energize the machinery</li> </ul>

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**DANGER LOCKOUT SAFETY DANGER**

**ENERGY CAN BE DANGEROUS AND CAN BE PRESENT IN DIFFERENT FORMS:**

**ELECTRICITY**

**HYDRAULIC PRESSURE**

**STEAM**

**WATCH OUT FOR STORED ENERGY. SOME MACHINES STORE ENERGY IN RAISED LOADS, COILED SPRINGS, CHARGED CAPACITORS AFTER THE ENERGY SOURCES HAVE BEEN TURNED OFF.**

**WHAT IS A TAGOUT?**

A lockout tag shows who locked out the equipment, the date, time, and signature. Other information such as phone or radio page number can also be included. Tags should be clearly and securely fastened to the locked equipment so they should be visible in all weather conditions and should only be applied and removed by the same authorized individual. Lockout tags warn of danger - do not tamper with the lockout, or mechanisms which they are attached to.

**BE AWARE**

Some machinery and equipment is powered from multiple sources. For example, a machine might use electricity (E), Gas (G) and a stored energy (S) which its residual energy. Any single source, by itself - even if the others are turned off/locked out - presents a danger to maintenance workers.

This is only one reason why its important to follow the lockout procedures established by your employer. Contact your supervisor or employee safety manager for specific lockout information on specific equipment.

**WHAT IS ENERGY LOCKOUT?**

It is a safety procedure to ensure that a machine or piece of equipment is completely shut down and that it cannot be started up again until the authorized person has removed the lockout device.

It is important to use the lockout device correctly. The lockout device should be used to lock out the machine and not the operator.

Remember, never work on a machine until it is completely locked out and tagged out. Multiple lockout devices and tags should be used to ensure safety.

**BASIC ELEMENTS OF A LOCKOUT SAFETY PROGRAM**

- 1. DETERMINE WHAT ENERGY SOURCES WILL BE LOCKED OUT**
- 2. CAN LOCKS BE APPLIED?**
- 3. DETERMINE SEQUENCE TO FOLLOW:**
- 4. DETERMINE WHO WILL APPLY LOCKTAGS**
- 5. MULTIPLE MAINTENANCE PERSONNEL**
- 6. BE SURE ALL STORED ENERGY IS SAFELY RELEASED OR BLOCKED**
- 7. FOLLOW COMPANY PROCEDURES FOR PERFORMING MAINTENANCE SERVICE**
- 8. BEFORE REMOVING LOCKTAGS AND RETURNING MACHINERY TO OPERATION, BE SURE THAT:**
- 9. ONLY PERSON WHO APPLIED LOCK TAG REMOVES IT!**
- 10. FOLLOW THE PREDETERMINED COMPANY SEQUENCE OF UNLOCKING AND UNTAGGING THE LOCKOUT TO RETURN THE MACHINE TO SERVICE.**
- 11. CONTINUED EMPLOYEE TRAINING AND EDUCATION**

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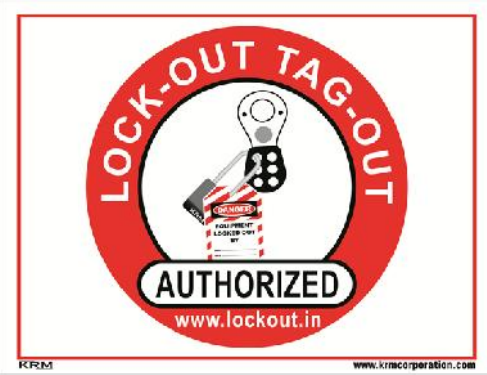


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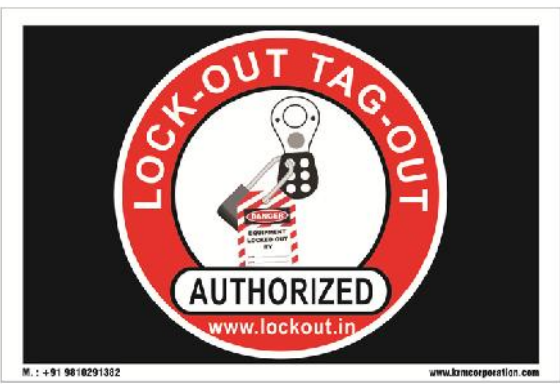
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**SHORTCUTS CAUSE ACCIDENTS**

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**LOCK OUT**  
**BEFORE  
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ANY  
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**Remove the Doubt... Lock it Out!**

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**CAUTION**  
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**FOR SAFETY  
BEFORE YOU  
START**

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NOT IN  
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**WARNING**  
**ISOLATION POINT**



**KRM BALL VALVE LOCKOUT**



**LOCKOUT / TAG OUT**  
**MUST BE PERFORM DURING SET-UP, MAINTENANCE OR REPAIR**

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**CAUTION**  
**ISOLATION POINT**



**KRM GATE VALVE LOCKOUT**



**LOCKOUT / TAG OUT**  
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**CAUTION**  
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**KRM CIRCUIT BREAKER LOCKOUT**



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**WARNING**  
 ISOLATION POINT

KRM ELECTRICAL PANEL LOCKOUT

**LOCKOUT / TAG OUT**  
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 MAINTENANCE OR REPAIR

**WARNING**  
 ISOLATION POINT

KRM MINI CIRCUIT BREAKER LOCKOUT

**LOCKOUT / TAG OUT**  
 MUST BE PERFORM DURING SET-UP,  
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**CAUTION**  
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**Caution**



This machine must be locked out before work is carried out



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